
ZINC FREE EPOXY PRIMER FOR STAINLESS STEEL & GALVANIZED

Parsidur 4143SL

DESCRIPTION

- * Two component zinc free epoxy primer based on selected epoxy resins and hardeners to provide high adhesion on stainless steel & galvanized surfaces

USES

- * As an excellent anti-corrosion primer for stainless steels.
- * It is suitable as a primer in paint systems for galvanized steel, aluminum and other non-ferrous metals.

FEATURES

- * Excellent anti-corrosion effect .
- * High adhesion to stainless steels.
- * Good resistance to weak acids and alkalis .
- * Good mechanical resistance .
- * Fast drying .
- * Easy application .

TECHNICAL DATA

Finish	Flat
Colour	Grey , Red Brown
Specific gravity (at 20 °C , Mix)	1.52 ± 0.05 (gr/cc)
Volume solid	54 ± 2 %
Recommended DFT	30 - 60 (mic)
Flash point	35 °C
Shelf life (at 20 °C)	12 months
Package	20 Liters, others on request

SURFACE PREPARATION

- 1 - Remove any dust , oil and moisture .
 - 2 - Roughen stainless steel & galvanized surfaces by mild blasting or wire brushing.
- See note A**

RECOMMENDED PAINT SYSTEMS

P : 4143SL	30 - 50	micron
I : 4204 (all series) , 4211 (all series)	100 - 200	micron
T: 6591 (all series) , 4392	50 - 100	micron

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Parsidur 4143S

APPLICATION DATA

Method	Air / Airless spray , Brush (just for inaccessible area or touch up)		
Thinner / Cleaner	T-404		
Mixing ratio by weight	100 : 11.36	Base : 22 kg + Hardener : 2.50 kg	
Pot life (at 20 °C)	8 hrs		

- Different thinner with different suffix maybe offered in hot and cold seasons.

Theoretical Coverage :

Dry film thickness (mic)	30	40	50
Coverage (m ² / lit)	18.00	13.5	10.8
Coverage (m ² / kg)	11.84	8.88	7.11

Touch dry (70 mic , 20 °C)	1 hrs
Fully Cured (70 mic , 20 °C)	7 days

- At higher dry film thickness, lower temperature and poor ventilation drying time will be longer.
- Application in closed area results in long touch & tack drying time and therefore longer minimum intervals. So sufficient air draft is required for maintaining normal application condition.

Recoating interval :

Surface temperature	10°C	20°C	30°C
Min. Interval (hrs)	12	8	6
Max. Interval (days)	7	6	5

- The maximum recoating times are for reaching the maximum chemically intercoat adhesion, but it is possible to reach a reasonable adhesion even up to few months . **See note E**

APPLICATION INSTRUCTIONS

- * Check all equipments are dust, oil and moisture free. If needed , flush with cleaner thinner.
- * It is recommended to use the paint with the temperature above 15°C, otherwise more thinner would be required to reach the application viscosity. Too much thinner may results in sagging, low thickness and poor hiding. In cold seasons it is recommended to keep the paint at a warmed up storage at least 3 days before use.
- * Stir the paint well by a forced mixer before use and add the entire hardener to it and mix it again up to get a homogenous mixture.
- * Thin the paint with defined thinner depend on required thickness & application viscosity.

The given data could be adjusted by applicator in practical situation by his own actual trial.

	Pressure (atm)	Orifice	Tip Range	Thinner (vol%)
Air spray	3 - 4	1.3 - 3 mm		5 - 20
Air less	6 - 7	19 - 23 mic	219 -323	5 - 10
Brush / Roller	Suitable for small areas only .			

SURFACE TEMPERATURE

Must be at least 3°C above dew point, apply the coats when surface temperature is from 10°C to 40°C. Please consult Parsifam if the substrate temperature is lower or higher.

SAFETY

- ▲ Due to high flammability , keep away the paints from heat , sparks and flames.
- ▲ Avoid contact the paints with eyes and skin.
- ▲ Use mask and gloves and provide suitable ventilation for the reasons of health and safety.

REMARKS : The information submitted in this data sheet is based on our best current knowledge and experience. The ultimate performance of this coating is quite related to performance of surface preparation, application procedure and conditions that limits our liability to the figures of submitted technical and application data .

